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## POWER OF ATTORNEY OR REVOCATION OF POWER OF ATTORNEY WITH A NEW POWER OF ATTORNEY

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Application Number	10/511,502		
Filing Date	07/01/2003		
First Named Inventor	Rajneozh Togeja		
Title	Uguid Doengo Farms Of Non-Entencelly Coaled Acid-Labite Organ		
Art Unit	1615		
Examinar Name	Melissa S. Martier		
Attorney Docket Number			

I hereby revoke all previous powers of attorney given in the above-identified application.					
A Power of Allomey is submitted herewith.					
OR I hereby appoint Practitioner(s) associated with the following Cu Number as my/our altomay(s) or agent(s) to prosecute the appli Identified above, and to transact all business in the United State and Trademark Office connected therewith:		cation 27170			
OR I heraby appoint Practitioner(s) named below as my/our attorney(s) or agent(s) to presecute the application identified above, and to transact all business in the United States Patent and Trademark Office connected therewith:					
	Practitioner(s) Name		Registration Number		
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Applicant/Inventor.					
OR Assignee of record of the entire injerest. See 37 CFR 3.71. Statement under 37 CFR 3.73(b) (Form PTO/SB/95) submitted herewith or filed on					
SIGNATURE of Applicant or Assignee of Record					
Słgnature	dany-		Dale	12/2/2009	
Name	Raineesh Tanela		Telephone	847-5 32-3419.	
THE and Company DIRECTOR TAKEDA GLOBAL RESEARCH & DEVELOPMENT					
NOTE: Signalures of all the inventors or assignees of record of the entire interest or their representative(s) are required. Submit multiple forms if more than one signature is required, see below.					
*Total of forms are submitted.					

This collection of information is required by 37 CFR 1.31, 1.32 and 1.33. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.11 and 1.14. This collection is estimated to take 3 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any commants on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA. 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS, SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.